



Angelina Cashmere Lipstick 19.252.01 C225

Gorgeous ruby matte lipstick with a long-lasting cashmere feel and smoothing lip lines



LUCAS MEYER
COSMETICS
by Clariant



RICHNESS



PROCESS



APPLICATION



FORMULATION FEATURES

- 89.5%* Natural Origin Ingredients (ISO 16128)
- Gorgeous ruby matte lipstick
- Long-lasting cashmere and creamy feel
- Protects against oxidative stress and smoothes lip lines

FUNCTIONAL INGREDIENTS

Biophilic™ H MB (2%) –Texture Enhancer

- Improves pigment dispersion
- Creamy texture
- Cashmere lip feel
- Comfort after application

ACTIVE INGREDIENTS

SWT-7™ L (2%)

- Defines lip line while reducing lipstick migration
- Brings confidence

	INGREDIENT	INCI NAME	SUPPLIER	FUNCTION	%
A	Saboderm TCC	Caprylic/Capric Triglyceride	SABO S.p.A	Emollient	18.00
	Dub Zenoat MB	Propanediol Dicaprylate	Stearinerie Dubois	Emollient	14.90
	Kahlwax 6607L –	Helianthus Annuus Seed Cera (and)	KahlWax	Thickener	10.00
	Sunflower Seed Wax	Ascorbyl Palmitate (and) Tocopherol			
	Kahlwax 6290 – Berry Wax	Rhus Verniciflua Peel Cera	KahlWax	Thickener	15.00
B	Syncrowax™ HRC	Tribehenin	Croda	Thickener	4.00
	Lipex SheaSoft™	Butyrospermum Parkii (Shea) Butter	AAK	Thickener	6.00
	Kahlresin 5723 –	Glyceryl Rosinate (and) Octyldodecanol	KahlWax	Film former	10.00
C	Araucaria Resin + Octyldodecanol				
B	Biophilic™ H MB	Hydrogenated Lecithin (and) C12-16 Alcohols (and) Palmitic Acid	Lucas Meyer Cosmetics	Texture enhancer	2.00
C	Unipure Red LC 3079	CI 15850	Sensient Cosmetic Technologies	Pigment	10.00
D	ImerCare® Matte	Kaolin	Imerys	Matte effect	7.00
E	SWT-7™ L	Isopropyl Palmitate (and) Lecithin (and) Water (and) Swertia Chirata Extract	Lucas Meyer Cosmetics	Active ingredient	2.00
	IBR-CLC® in Jojoba Oil	Simmondsia Chinensis (Jojoba) Seed Oil (and) Squalane (and) Dunaliella Salina Extract	Lucas Meyer Cosmetics	Active ingredient	1.00
	5923462	Fragrance	IFF	Fragrance	0.10

Manufacturing Procedure:

1. Heat and maintain A at 80-85°C.
2. Add B when the mixture is homogeneous.
3. When the mixture is homogeneous, add C and D under moderate stirring.
4. Add E one by one.
5. Make sure the mixture is homogeneous.
6. Pour the mixture into a lipstick mold heated at 50°C.
7. Place the mold at 4°C during 15 minutes.
8. After 20 minutes at room temperature, un mold the lipstick.

Formula Specifications at D1:
Aspect: Red Stick
Viscosity (Brookfield LV, spindle 4, 6 rpm, 1 min): NA
pH: NA
Preservative efficacy test: NA
Pilot batch: 22 kg

Stability Tests: On lab batch up to 1,5 kg
1 month at 50°C
3 months at: Room Temperature, UV, 4-8°C and 45°C
Temperature cycle (24h at 4°C and 24h at 45°C - 2 weeks)
D1 Centrifugation (3000 rpm, 20 min): NA
D1 Vibrating table (400 rpm, 4h): NA

S O L I D

Information and suggestions with respect to the composition or use of our products are provided in good faith based on the state of our current technical and scientific knowledge, but without any undertaking or guarantee from ourselves or our suppliers as to their relevance, accuracy, presentation or use, or the suitability of our products for any specific purpose. Such information and suggestions shall not be deemed to grant to anyone any license on patents or other intellectual property rights. We do not guarantee that the use made of our products (alone or in combination with other products), information and suggestions will respect the intellectual property rights of third parties. Users of our products shall themselves determine the suitability of our products for their intended use and, as the case may be, obtain the required regulatory approvals for the commercialization of their finished products. Users of our products, information and suggestions shall do so at their own risk and we will therefore accept no liability whatsoever with respect thereto.