



Angelina Cashmere Lipstick 19.252.01 C225

Gorgeous ruby matte lipstick with a long-lasting cashmere feel and smoothing lip lines



LUCASMEYER
COSMETICS
by IFF



RICHNESS



PROCESS



APPLICATION



FORMULATION FEATURES

- 89.5%* Natural Origin Ingredients (ISO 16128)
- Gorgeous ruby matte lipstick
- Long-lasting cashmere and creamy feel
- Protects against oxidative stress and smoothes lip lines

FUNCTIONAL INGREDIENTS

Biophilic™ H MB (2%) –Texture Enhancer

- Improves pigment dispersion
- Creamy texture
- Cashmere lip feel
- Comfort after application

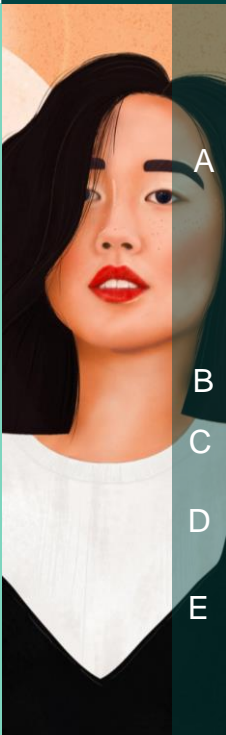
ACTIVE INGREDIENTS

SWT-7™ L (2%)

- Defines lip line while reducing lipstick migration
- Brings confidence

IBR-CLC® in Jojoba Oil (1%)

- Assists in protecting the lips against oxidative stress
- Helps reduce the appearance of signs of premature aging

	INGREDIENT	INCI NAME	SUPPLIER	FUNCTION	%
	Saboderm TCC Dub Zenoat MB Kahlwax 6607L – Sunflower Seed Wax Kahlwax 6290 – Berry Wax Syncrowax™ HRC Lipex SheaSoft™ Kahlresin 5723 – Araucaria Resin + Octyldodecanol	Caprylic/Capric Triglyceride Propanediol Dicaprylate Helianthus Annuus Seed Cera (and) Ascorbyl Palmitate (and) Tocopherol Rhus Verniciflua Peel Cera Tribehenin Butyrospermum Parkii (Shea) Butter Glyceryl Rosinate (and) Octyldodecanol	SABO S.p.A Stearinerie Dubois KahlWax KahlWax Croda AAK KahlWax	Emollient Emollient Thickener Thickener Thickener Film former	18.00 14.90 10.00 15.00 4.00 6.00 10.00
	Biophilic™ H MB	Hydrogenated Lecithin (and) C12-16 Alcohols (and) Palmitic Acid	Lucas Meyer Cosmetics	Texture enhancer	2.00
	Unipure Red LC 3079	CI 15850	Sensient Cosmetic Technologies	Pigment	10.00
	ImerCare® Matte	Kaolin	Imerys	Matte effect	7.00
	SWT-7™ L IBR-CLC® in Jojoba Oil 5923462	Isopropyl Palmitate (and) Lecithin (and) Water (and) Swertia Chirata Extract Simmondsia Chinensis (Jojoba) Seed Oil (and) Squalane (and) Dunaliella Salina Extract Fragrance	Lucas Meyer Cosmetics Lucas Meyer Cosmetics IFF	Active ingredient Active ingredient Fragrance	2.00 1.00 0.10

Manufacturing Procedure:

1. Heat and maintain A at 80-85°C.
2. Add B when the mixture is homogeneous.
3. When the mixture is homogeneous, add C and D under moderate stirring.
4. Add E one by one.
5. Make sure the mixture is homogeneous.
6. Pour the mixture into a lipstick mold heated at 50°C.
7. Place the mold at 4°C during 15 minutes.
8. After 20 minutes at room temperature, un mold the lipstick.

Formula Specifications:

Aspect: Red Stick
Viscosity (Brookfield LV,
spindle 4, 6 rpm, 1 min): NA
pH: NA
Preservative efficacy test: NA
Pilot batch: 22 kg

Stability Tests: On lab batch

up to 1,5 kg
Up to 1 month at 50°C
Up to 3 months at: Room
Temperature, 4-8°C and 45°C
Freeze thaw cycles (24h at
4°C and 24h at 45°C - 2
weeks)
Centrifugation (3000 rpm, 20
min): NA
Vibrating table (400 rpm, 4h):
NA

SOLID

*Natural Origin Content calculated at the best of our knowledge in accordance with our understanding of ISO standard 16128.
The content was calculated with suppliers' information on naturalness when available or otherwise with our estimations.

Information and suggestions with respect to the composition or use of our products are provided in good faith based on the state of our current technical and scientific knowledge, but without any undertaking or guarantee from ourselves or our suppliers as to their relevance, accuracy, presentation or use, or the suitability of our products for any specific purpose. Such information and suggestions shall not be deemed to grant to anyone any license on patents or other intellectual property rights. We do not guarantee that the use made of our products (alone or in combination with other products), information and suggestions will respect the intellectual property rights of third parties. Users of our products shall themselves determine the suitability of our products for their intended use and, as the case may be, obtain the required regulatory approvals for the commercialization of their finished products. Users of our products, information and suggestions shall do so at their own risk and we will therefore accept no liability whatsoever with respect thereto.