



# Liquid\_Charm 181-4.27

Gliding, fluid pearly essence for optimal skin state with an ultra-light touch and glazing cyborg-skin finish

RICHNESS | PROCESS | APPLICATION



## • FORMULATION FEATURES

- Fluid formula with a vinyl-like finish
- Second-skin feel
- Made with holographic pearls, reflecting light on skin
- Science of Wellness fragrance boosting seduction
- Composition fusing science & nature

## • FUNCTIONAL INGREDIENTS

### Heliofeel™ 22 MB (2%) – Emulsifier

- Fluid texture
- Light second-skin feel

### Siligel™ (0.5%) – Gelling Agent

- Smooth, gliding effect
- Efficient pearl suspension, helps for stability
- Limited % to keep the fluid texture

## • ACTIVE INGREDIENTS

### Inst'Tight™ C

- Instantly tightens skin for a filter-like look

### Dendriclear™

- Balances the acnebiome™ for healthy, clear skin

### SKINectura™

- Reshapes sagging face with a long-term action



	INGREDIENT	INCI NAME	SUPPLIER	FUNCTION	%
A	Deionized Water Zemea®	Water Propanediol	- Dupont Tate & Lyle	Vehicle Humectant	73.95 3.00
B	Siligel™	Xanthan Gum (and) Lecithin (and) Sclerotium Gum (and) Pullulan	Lucas Meyer Cosmetics	Gelling agent	0.50
C	Heliofeel™ 22 MB	Glyceryl Stearate Citrate (and) Hydrogenated Lecithin	Lucas Meyer Cosmetics	Emulsifier	2.00
D	Dub Estoline® Dub Isis	Ethylhexyl Polyhydroxystearate Isostearyl Isostearate	Stearinerie Dubois Stearinerie Dubois	Emollient Emollient	3.00 9.00
E	E-Leen® Green C	Pentylene Glycol (and) Glyceryl Caprylate/Caprate	Minasolve	Preservative	3.00
F	Xirona® Nordic Sunset Inst'Tight™ C	Silica (and) Titanium Dioxide (and) Tin Oxide Water (and) Glycerin (and) Gleditsia Trijacanthos Seed Extract	Merck Lucas Meyer Cosmetics	Light reflecting pearls Active ingredient	1.00 2.00
	SKINectura™	Glycerin (and) Water (and) Anigozanthos Flavidus Extract	Lucas Meyer Cosmetics	Active ingredient	2.00
	Dendriclear™	Glycerin (and) Water (and) Polylysine	Lucas Meyer Cosmetics	Active ingredient	0.40
	Rosa Bella	Fragrance	IFF	Fragrance	0.15

### Manufacturing Procedure:

1. Prepare phase A.
2. Sprinkle phase B into phase A under medium stirring and increase to maximum during 5 min to develop the gel (rotor stator homogenizer).
3. Heat phases A and D at 75°C.
4. Add C into D just before emulsifying. Add CD into AB under maximum stirring for 3 min (rotor stator homogenizer).
5. Cool down the formula below 40°C.
6. Add E and then F (ingredients one by one) under medium stirring.

### Formula Specifications at D1:

- Aspect: Pearlescent white fluid  
 Viscosity (Brookfield LV, spindle 3, 30 rpm, 1 min): 1000 – 2000 Cp  
 pH: 5.0 – 6.0  
 Preservative efficacy test: Pass  
 Lab batch: 40kg

### Stability Tests:

- On lab batch up to 3 kg  
 1 month at 50°C  
 3 months at: Room Temperature, UV, 4-8°C and 45°C  
 Temperatures cycles (24h at 4°C and 24h at 45°C - 2 weeks)  
 D1 Centrifugation (3000 rpm, 20 min)  
 D1 Vibrating table (400 rpm, 4h)