



Liquid_Charm 181-4.27

Gliding, fluid pearly essence for optimal skin state with an ultra-light touch and glazing cyborg-skin finish

RICHNESS

PROCESS

APPLICATION



• FORMULATION FEATURES

- Fluid formula with a vinyl-like finish
- Second-skin feel
- Made with holographic pearls, reflecting light on skin
- Science of Wellness fragrance boosting seduction
- Composition fusing science & nature

• FUNCTIONAL INGREDIENTS

Heliofeel™ 22 MB (2%) – Emulsifier

- Fluid texture
- Light second-skin feel

Siligel™ (0.5%) – Gelling Agent

- Smooth, gliding effect
- Efficient pearl suspension, helps for stability
- Limited % to keep the fluid texture

• ACTIVE INGREDIENTS

Inst'Tight™ C

- Instantly tightens skin for a filter-like look

Dendriclear™

- Balances the acnebiome™ for healthy, clear skin

SKINectura™

- Reshapes sagging face with a long-term action

	INGREDIENT	INCI NAME	SUPPLIER	FUNCTION	%
A	Deionized Water Zemea®	Water Propanediol	- Dupont Tate & Lyle	Vehicle Humectant	73.95 3.00
B	Siligel™	Xanthan Gum (and) Lecithin (and) Sclerotium Gum (and) Pullulan	Lucas Meyer Cosmetics	Gelling agent	0.50
C	Heliofeel™ 22 MB	Glyceryl Stearate Citrate (and) Hydrogenated Lecithin	Lucas Meyer Cosmetics	Emulsifier	2.00
D	Dub Estoline® Dub Isis	Ethylhexyl Polyhydroxystearate Isostearyl Isostearate	Stearinerie Dubois Stearinerie Dubois	Emollient Emollient	3.00 9.00
E	E-Leen® Green C	Pentylene Glycol (and) Glyceryl Caprylate/Caprates	Minasolve	Preservative	3.00
F	Xirona® Nordic Sunset Inst'Tight™ C	Silica (and) Titanium Dioxide (and) Tin Oxide Water (and) Glycerin (and) Gleditsia Triacanthos Seed Extract	Merck Lucas Meyer Cosmetics	Light reflecting pearls Active ingredient	1.00 2.00
	SKINectura™	Glycerin (and) Water (and) Anigozanthos Flavicus Extract	Lucas Meyer Cosmetics	Active ingredient	2.00
	Dendriclear™	Glycerin (and) Water (and) Polylysine	Lucas Meyer Cosmetics	Active ingredient	0.40
	Rosa Bella	Fragrance	IFF	Fragrance	0.15

Manufacturing Procedure:

- 1.Prepare phase A.
- 2.Sprinkle phase B into phase A under medium stirring and increase to maximum during 5 min to develop the gel (rotor stator homogenizer).
- 3.Heat phases A and D at 75°C.
- 4.Add C into D just before emulsifying. Add CD into AB under maximum stirring for 3 min (rotor stator homogenizer).
- 5.Cool down the formula below 40°C.
- 6.Add E and then F (ingredients one by one) under medium stirring.

Formula Specifications at D1:

Aspect: Pearlescent white fluid
Viscosity (Brookfield LV, spindle 3, 30 rpm, 1 min): 1000 – 2000 Cp
pH: 5.0 – 6.0
Preservative efficacy test: Pass
Lab batch: 40kg

Stability Tests: On lab batch up to 3 kg

1 month at 50°C
3 months at: Room Temperature, UV, -4-8°C and 45°C
Temperatures cycles (24h at 4°C and 24h at 45°C - 2 weeks)
D1 Centrifugation (3000 rpm, 20 min)
D1 Vibrating table (400 rpm, 4h)

